



# HOW DIGITAL SOLUTIONS ARE TRANSFORMING BIOMANUFACTURING

THE DIGITAL PLANT MATURITY MODEL: A JOURNEY TO BIOPROCESSING 4.0

Today, biomanufacturers are encountering immense pressure to increase productivity and deliver biotherapeutics to market faster. However, they face outdated, paper-based, and manual processes, which result in data loss, lengthy timelines, and high costs.

Consequently, the sector is looking to optimize and innovate its processes by building an end-to-end process where all systems are digitally enabled and connected in the Facility of the Future. A new era in biomanufacturing, known as Bioprocessing 4.0, creates these new facilities built on digitalization, software integration, and automation.

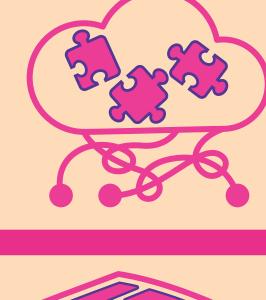
OF DATA COLLECTED

BY BIOMANUFACTERS IS NOT USED, DUE TO...



organizational barriers

Cultural and



and gaining insights from data

Difficulty aggregating



Paper-based workflows

# THE DIGITAL PLANT MATURITY MODEL! The global BioPhorum Organization has developed the Digital Plant

THE SOLUTION?

Maturity Model (DPMM), as a roadmap for biomanufacturers to follow along their journey towards Bioprocessing 4.0. This guide lays out each step and milestone in the digital transformation to a paperless, automated plant in which analytics are used in every process...



- Minimal or no integration
- Paper-based Manual

Level 3 **Connected Plant** Level 2

Automated

analytics

DIGITALIZATION



records

Semi-electronic batch

- THE DPMM HELPS BIOMANUFACTURERS ANSWER A NUMBER OF QUESTIONS...

and department level?

production layers

• Industry standards

• Semi-automated

 Advanced production technologies

End-to-end supply

chain visibility

Level 4

**Predictive Plant** 

- Integrated real-time process analytics

Level 5

**Adaptive Plant** 



- technologies are a standard • Full end-to-end supply chain integration from suppliers
- to patients

## What is my manufacturing plant's current maturity level? How does my manufacturing plant compare to the industry benchmark?

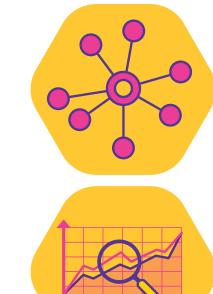


What should my digital strategy and future goals look like to reach the Facility of the Future?

## Integrate digitalization to boost process automation and intensification

HOW DO ORGANIZATIONS PROGRESS FROM

ONE MATURITY LEVEL TO THE NEXT?



and orchestrate processes and workflows Incorporate real-time process monitoring

Implement centralized systems to automate



the Future.

data collection, monitoring, and analysis

At Merck, we are developing solutions to help manufacturers gain

the greatest benefit from next-generation bioprocesses and help

them overcome the challenges that come with this type of change.

Collaborating with a vendor offering a wide portfolio of

manufacturing options, coupled with deep technical expertise,

enables manufacturers to tailor processes to meet user needs and

help them welcome the era of Bioprocessing 4.0 and the Facility of

Our Bio4C™ Software Suite is an example of a digital ecosystem of

Deploy software systems for seamless

and analytics to improve decision-making

# COLLABORATE WITH A TECHNOLOGY PROVIDER TO PLAN YOUR DIGITAL TRANSFORMATION STRATEGY

products designed to empower biomanufacturers to achieve this." Merrilee Whitney, Head of the BioContinuum™ Platform, Merck

INTO THE BIOMANUFACTURING PROCESS

Created by bioprocess experts specifically for bioprocessing, the Bio4C™

Software Suite is part of Merck's BioContinuum™ Platform. The Bio4C™

Software Suite creates a digital environment enabling...

evolving decisions on a monitoring and transparency productivity, and intelligence process and reporting plant level processes, and regulatory needs

**BioContinuum<sup>™</sup> Platform** 



contact@labiotech.eu

• Factory of the Future

Labiotech

Text: Maya Chergova, PhD

Adaptability to

**ProCellics™ Raman Analyzer with Bio4C™ PAT Raman Software** A process analytical platform for in-line and

real-time monitoring

Data-driven

The Bio4C<sup>™</sup> Software Suite **Bio4C™ ProcessPad** A data visualization, analytics, and process monitoring software

Full data

Bio4C™ **Customer Portal** 

Real-time

## **CONVERGE INTENSIFY**

**Facility of the Future** 

Merck helps biopharma manufacturers in their digital transformation by providing smart software that enables the core competencies of the Facility of the Future. In the near future, Bioprocessing 4.0 will take drug manufacturers

affordable biotherapeutics. **Are you interested in learning more about Merck's Bio4C™** Software Suite and how it supports your journey to Bioprocessing 4.0? Contact the experts at Merck or check

closer to developing more innovative, accessible, and

out the website for more information! Want to work with us? Reach out to **BioContinuum**<sup>™</sup> **Platform** 

Design: Kateryna Zharko BioContinuum™ Platform, visit Sources: merckmillipore.com/biocontinuum • BioPhorum Merck

• Pharma's Almanac • Genetic Engineering & Biotechnology News (GEN) • The Future Factory • International Society for Pharmaceutical Engineering

Converge, Intensify and Evolve. Together. To find out more about Merck's

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## A secure, single location for all installed hardware and software service information **COLLECT COLLABORATE** the data with stakeholders



Created with love at labiotech.eu **f** in **y** 

accessible resources.

## **CONTROL CONNECT** the equipment the processes